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RBEM632V3008102-8
Job Sheet 180315



Part No: RBEM632V3008102-8

Job Qty: 8 ea

Part Name: Support Ring



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/4/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3008102 Rev.C IPP Rev. A 18.06.11 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/4/18	7/4/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	8 pcs	7/4/18	7/4/18	0.00	4.00	MORI NLX		
120	QC	8 pcs	7/4/18	7/4/18	0.00	0.00	QC2 Machining-4		
130	QC	8 pcs	7/4/18	7/4/18	0.00	0.00	QC8 Machining-4		
140	Packaging	8 pcs	7/4/18	7/4/18	0.00	0.00	Packaging3-1		
150	QC21-SA	8 Ea	7/4/18	7/4/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FC157 FOLIO REV: AA DWG REV: C 2-Debur 3-Cut blanks to Descriptions: 2.34"

130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R4.000	304 SS Round Bar 4.000"	2.1432 ft (.2679 ea)	90-Start up Operation	<u>S094786</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	<u>M304R4.000</u>	2	2	0

Part Specifications

Specifications could not be found.

DAS
13
9-89

Plex 7/4/18 1:18 PM dart.logan.david



Container No: S099334



Part: RBEM632V3008102-8

Job No: 180315

Serial No/Batch: S099334

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 08/06/18

180315

Page 1 of 1

Left hand thread

18-09-06

Date:

KJ

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐

Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐	OTHER : _____					

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